

Job Title:	Brake Press Operator	Reports to:	Manufacturing Manager
Department:	Manufacturing	Supervises:	N/A
Location:	New London, MN	Exempt/Non-Exempt:	Non-Exempt
% Travel Required:	Approximately 5%	Full-time/Part-time:	Full-time

Role Overview: The Brake Press Operator is responsible for operating the brake press to form parts according to drawings and completing projects in a timely manner while maintaining a safe, clean & organized work environment with minimal instruction from supervisors. The Brake Press Operator is also responsible for operating other fabrication equipment as needed.

Responsibilities:

- Set up, program, and operate brake press using available tooling to form a variety of stainless steel parts
- Understand general principles of forming including bend allowances, tool selection, and bend sequences
- Read and interpret drawings to ensure accurate fabrication of parts
- Perform complex programming or manual operations using features of the equipment
- Produce high quality parts with minimal error and inspect work for conformance to job specifications
- Utilize precision measuring equipment in setup and final inspection
- Safely operate overhead crane and forklift to move and support materials
- Maintain assigned equipment including routine cleaning and minor maintenance activities
- Make recommendations and implement changes to increase efficiency and accuracy
- Maintaining a safe, clean & organized work environment
- Operate other fabrication equipment as needed

Requirements:

- 2+ years of experience as a brake press operator
- Ability to program a CNC brake press
- Able to troubleshoot problems and work through challenges
- Blueprint reading experience
- Strong attention to detail
- Hardworking and a self-starter
- Willingness to continuously improve
- High School Diploma or GED

Preferred Skills:

- 4+ years of manufacturing or industry experience and in-depth knowledge of manufacturing practices
- Experience with other metal fabrication equipment such as: Pipe/Section Roll, Drill Press, Shear, Plate Roll, Seam Welder, etc.
- Experience with rigging and lifting equipment, forklifts, and overhead cranes
- Knowledge of stainless-steel fabrication and sanitary standards

Travel Required:

- Occasional off-site visits to sub-contractors, customer sites, training facilities, equipment vendors, etc. (travel less than 5%)