



Job Title:	Welder II	Reports to:	Manufacturing Manager
Department:	Manufacturing	Supervises:	n/a
Location:	New London	Exempt/Non-Exempt:	Non-Exempt
% Travel Required:	n/a	Full-time/Part-time:	Full-time (50 hrs./week approximately)

Job Description

Role Overview: A Welder II is responsible for assembling, welding, and grinding Dahmes’ projects, and is capable of completing projects with minimal instruction from supervisors. In addition, this role is accountable for completing projects in a timely manner and maintaining a safe, clean & organized work environment.

Responsibilities:

- Set-up and perform TIG & MIG welding to Dahmes quality standards
- Hand Peen (hammer + block) stainless steel sheets after fit-up
- Grind and polish metal to a sanitary finish using a variety of grinders
- Read and interpret blueprints to manufacture sub-assemblies
- Rig, lift and rotate parts and sub-assemblies using forklift & overhead crane
- Perform proper fit –up and tacking of all components
- Use a variety of hand and power tools to assemble equipment for projects
- Purge Welding Stainless Steel Tubing;
- Basic pipefitting
- Maintain welding & grinding equipment
- Maintain a safe and clean workstation
- Follow quality guidelines as communicated from Welding Lead
- Participate in employee safety trainings
- Follow safety guidelines throughout all processes
- Other duties as assigned from Welding Lead or Manufacturing Manager

Understand and support Dahmes’ Core Values and Core Purpose:

- **Authentic:** We know who we are and we own it. We build and sustain our company and relationships by being honest.
- **Pioneering:** We take risks to create forward looking solutions. We thrive on tackling new challenges and achieving the best possible outcomes.
- **Committed:** We shake hands and keep our word. We deliver on our promises and don’t take short-cuts along the way.

Requirements:

- 4+ years of stainless steel welding (TIG/MIG) and fabrication experience
- Purge welding experience
- Ability to read blueprints
- Knowledge of various stainless steel polishing techniques and abrasives
- Ability to work well with others
- Forklift certification



Preferred Competency/Experience/Education:

- Trade School Diploma or equivalent
- Self-motivated to meet project deadlines
- Strong desire to learn new skills
- Proven ability to perform at a high level of quality while maintaining efficiency and meet project goals
- Ability to complete work to DSI standards and expectations
- Ability to work efficiently in a fast-paced shop environment
- Rigging Experience
- Basic Pipefitting Experience
- Understanding of DSI standards and expectations including maintaining a safe work environment